

VFI-11 A side

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

Date of issue: 10/01/2014

Revision date: 10/01/2014

Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name : VFI-11 A side
Product code : Not available

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Epoxy Primer

1.3. Details of the supplier of the safety data sheet

Volatile Free, Inc.
19500 Janacek Ct
Brookfield, WI 53045 - USA
T (800) 307-9218

1.4. Emergency telephone number

Emergency Telephone: (outside the U.S.) : 1-703-527-3887 / (U.S. and Canada) 1-800-424-9300
Association/Organization: CHEMTREC

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification

Skin Irritation 2
Skin Sensitization 1

2.2. Label elements

GHS-US labelling

Hazard pictograms (GHS-US) :



GHS07

Signal word (GHS-US) : Warning
Hazard statements (GHS-US) : Causes skin irritation. May cause an allergic skin reaction. Contains materials suspected of causing cancer (bound in liquid/paig, not airborne dust).
Precautionary statements (GHS-US) : Wash hands thoroughly after handling. Wear protective gloves. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing must not be allowed out of the workplace. If on skin: Wash with plenty of water. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical advice/attention. Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3. Other hazards

No additional information available.

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable.

3.2. Mixture

Name	Product identifier	%	GHS-US classification
Limestone	(CAS No) 1317-65-3	30 – 60	Not classified
Bisphenol A-epichlorohydrin polymer	(CAS No) 25068-38-6	5 – 10	Skin Irrit. 2 Eye Irrit. 2A Skin Sens. 1
Quartz	(CAS No) 14808-60-7	1 – 5	Acute Tox. 4 (Oral)
Iron oxide (Fe ₂ O ₃)	(CAS No) 1309-37-1	1 – 5	Not classified
Alkyl (C12-14) glycidyl ether	(CAS No) 68609-97-2	1 – 5	Skin Irrit. 2 Skin Sens. 1
Titanium dioxide**	(CAS No) 13463-67-7	1 – 5	Carc. 2**

* The exact percentage (concentration) of composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200.

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name : VFI-11 B side
Product code : Not available

1.2. Relevant identified uses of the substance or mixture and uses advised against

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Association/Organization: CHEMTREC

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification

Flammable Liquid 3
Acute Toxicity 4 (Inhalation)
Skin Irritation 2
Eye Damage 1
Skin Sensitization 1
Carcinogenicity 2

2.2. Label elements

GHS-US labelling

Hazard pictograms (GHS-US) :



GHS02

GHS05

GHS08

Signal word (GHS-US) :

Danger

Hazard statements (GHS-US) :

Flammable liquid and vapour. Harmful if inhaled. Causes skin irritation. Causes serious eye damage. May cause an allergic skin reaction. Contains materials suspected of causing cancer.

Precautionary statements (GHS-US) :

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection. If exposed or concerned: Get medical advice/attention. If on skin or hair: Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation or rash occurs: Get medical advice/attention. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Store in a well-ventilated place. Keep cool. Store locked up. Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3. Other hazards

No additional information available.

2.4. Unknown acute toxicity (GHS-US)

20 percent of the mixture consists of ingredient(s) of unknown acute toxicity.

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SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable.

3.2. Mixture

Name	Product identifier	%	GHS-US classification
Fatty acids, C18-unsaturated, dimers, reaction products with Polyethylenepolyamines	(CAS No) 68410-23-1	30 – 60	Skin Irrit. 2 Eye Dam. 1 Skin Sens. 1
Solvent naphtha, petroleum, light aromatic	(CAS No) 64742-95-6	10 – 30	Flam. Liq. 3 Skin Irrit. 2 Eye Irrit. 2A Asp. Tox. 1
Fatty acids, C18-unsaturated, dimers, polymers with triethylenetetramine, reaction products with poly(bisphenol A diglycidyl ether)	(CAS No) 68424-41-9	10 – 30	Skin Irrit. 2 Eye Dam. 1
Benzene, 1,2,4-trimethyl-	(CAS No) 95-63-6	7 – 13	Flam. Liq. 3 Acute Tox. 4 (Inhalation) Skin Irrit. 2 Eye Irrit. 2A STOT SE 3
Cumene	(CAS No) 98-82-8	0.1 – 1	Flam. Liq. 3 Carc. 2 STOT SE 3 Asp. Tox. 1

* The exact percentage (concentration) of composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200.

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a POISON CENTER/doctor/physician if you feel unwell.
- First-aid measures after skin contact : In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash clothing before reuse. Call a physician if irritation develops and persists.
- First-aid measures after eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lenses, if worn. Get medical attention immediately.
- First-aid measures after ingestion : If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries after inhalation : Harmful if inhaled. May cause respiratory tract irritation.
- Symptoms/injuries after skin contact : Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin. May cause an allergic skin reaction.
- Symptoms/injuries after eye contact : Causes serious eye damage. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. May cause burns.
- Symptoms/injuries after ingestion : May be harmful if swallowed. May cause stomach distress, nausea or vomiting.

4.3. Indication of any immediate medical attention and special treatment needed

Symptoms may not appear immediately. In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water fog, dry chemical, foam, carbon dioxide.
- Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : Products of combustion may include, and are not limited to: oxides of carbon.
- Explosion hazard : May form flammable/explosive vapour-air mixture.

5.3. Advice for firefighters

- Protection during firefighting : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA). Vapors may be heavier than air and may travel along the ground to a distant ignition source and flash back. Use water spray to keep fire-exposed containers cool.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Eliminate sources of ignition. Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.

6.2. Methods and material for containment and cleaning up

For containment : Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in a suitable container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).
Methods for cleaning up : Scoop up material and place in a disposal container. Provide ventilation.

6.3. Reference to other sections

See section 8 for further information on protective clothing and equipment and section 13 for advice on waste disposal.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not swallow. When using do not eat, drink or smoke. Handle and open container with care. Use only non-sparking tools. Use only outdoors or in a well-ventilated area.
Hygiene measures : Launder contaminated clothing before reuse. Wash hands before eating, drinking, or smoking.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed.
Storage conditions : Keep out of the reach of children. Keep container tightly closed and in a well-ventilated place. Keep away from heat, flames and sparks. Keep cool. Store locked up.

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Fatty acids, C18-unsaturated, dimers, reaction products with Polyethylenepolyamines (68410-23-1)		
USA ACGIH	ACGIH TWA (ppm)	Not available.
USA OSHA	OSHA PEL (TWA) (mg/m ³)	Not available.
Solvent naphtha, petroleum, light aromatic (64742-95-6)		
USA ACGIH	ACGIH TWA (ppm)	Not available.
USA OSHA	OSHA PEL (TWA) (mg/m ³)	Not available.
Fatty acids, C18-unsaturated, dimers, polymers with triethylenetetramine, reaction products with poly(bisphenol A diglycidyl ether) (68424-41-9)		
USA ACGIH	ACGIH TWA (ppm)	Not available.
USA OSHA	OSHA PEL (TWA) (mg/m ³)	Not available.
Benzene, 1,2,4-trimethyl- (95-63-6)		
USA ACGIH	ACGIH TWA (ppm)	Not available.
USA OSHA	OSHA PEL (TWA) (mg/m ³)	Not available.
Cumene (98-82-8)		
USA ACGIH	ACGIH TWA (ppm)	50 ppm
USA OSHA	OSHA PEL (TWA) (mg/m ³)	245 mg/m ³
USA OSHA	OSHA PEL (TWA) (ppm)	50 ppm

8.2. Exposure controls

Appropriate engineering controls : Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapor, etc.) below recommended exposure limits.
Personal protective equipment : Avoid all unnecessary exposure.
Hand protection : Wear chemically resistant protective gloves.
Eye protection : Wear approved eye protection (properly fitted dust- or splash-proof chemical safety goggles) and face protection (face shield).

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Skin and body protection	: Wear suitable protective clothing.
Respiratory protection	: In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Environmental exposure controls	: Maintain levels below Community environmental protection thresholds.
Other information	: Do not eat, smoke or drink where material is handled, processed or stored. Wash hands carefully before eating or smoking. Handle according to established industrial hygiene and safety practices.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid.
Appearance	: No data available.
Color	: Amber.
Odor	: Aromatic, strong.
Odor threshold	: No data available.
pH	: No data available.
Relative evaporation rate (butylacetate=1)	: No data available.
Melting point	: No data available.
Freezing point	: No data available.
Boiling point	: No data available.
Flash point	: 42 °C (108 °F)
Auto-ignition temperature	: No data available.
Decomposition temperature	: No data available.
Flammability (solid, gas)	: Flammable.
Vapor pressure	: No data available.
Relative vapour density at 20 °C	: No data available.
Relative density	: 0.94
Solubility	: No data available.
Log Pow	: No data available.
Log Kow	: No data available.
Viscosity, kinematic	: No data available.
Viscosity, dynamic	: 250 - 550 cP
Explosive properties	: No data available.
Oxidising properties	: No data available.
Explosive limits	: No data available.

9.2. Other information

No additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reaction known under conditions of normal use.

10.2. Chemical stability

Stable under normal storage conditions. May form flammable/explosive vapour-air mixture.

10.3. Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid

Heat. Incompatible materials. Open flame.

10.5. Incompatible materials

Strong oxidizers, nitric acid, sulphuric acid.

10.6. Hazardous decomposition products

May include, and are not limited to: oxides of carbon.

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Harmful if inhaled.

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LD50 oral rat	> 2000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
LC50 inhalation rat	> 10.0 but ≤ 20.0 mg/l/4h

Fatty acids, C18-unsaturated, dimers, reaction products with Polyethylenepolyamines (68410-23-1)	
LD50 oral rat	> 2000 mg/kg
LD50 dermal rat	> 2000 mg/kg

Solvent naphtha, petroleum, light aromatic (64742-95-6)	
LD50 oral rat	8400 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
LC50 inhalation rat	> 5.2 mg/L/4h

Benzene, 1,2,4-trimethyl- (95-63-6)	
LD50 oral rat	3400 mg/kg
LD50 dermal rabbit	> 3160 mg/kg
LC50 inhalation rat	18 g/m ³ /4h

Cumene (98-82-8)	
LD50 oral rat	1400 mg/kg
LD50 dermal rabbit	> 3160 mg/kg
LC50 inhalation rat	39000 mg/m ³ /4h

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye damage.
Respiratory or skin sensitisation : May cause an allergic skin reaction.
Germ cell mutagenicity : Based on available data, the classification criteria are not met.
Carcinogenicity : Suspected of causing cancer.

Cumene (98-82-8)	
IARC group	2B - Possibly carcinogenic to humans
National Toxicity Program (NTP) Status	1 - Evidence of Carcinogenicity

Reproductive toxicity : Based on available data, the classification criteria are not met.
Specific target organ toxicity (single exposure) : Based on available data, the classification criteria are not met.
Specific target organ toxicity (repeated exposure) : Based on available data, the classification criteria are not met.
Aspiration hazard : Based on available data, the classification criteria are not met.
Symptoms/injuries after inhalation : Harmful if inhaled. May cause respiratory tract irritation.
Symptoms/injuries after skin contact : Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin. May cause an allergic skin reaction.
Symptoms/injuries after eye contact : Causes serious eye damage. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. May cause burns.
Symptoms/injuries after ingestion : May be harmful if swallowed. May cause stomach distress, nausea or vomiting.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : May cause long-term adverse effects in the aquatic environment.

12.2. Persistence and degradability

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Persistence and degradability	Not established.

12.3. Bioaccumulative potential

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Bioaccumulative potential	Not established.

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12.4. Mobility in soil

No additional information available.

12.5. Other adverse effects

Effect on ozone layer : No additional information available.

Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : This material must be disposed of in accordance with all local, state, provincial, and federal regulations. The generation of waste should be avoided or minimized wherever possible.

Additional information : Handle empty containers with care because residual vapours are flammable.

SECTION 14: Transport information

In accordance with DOT

14.1. UN number

UN-No.(DOT) UN1993

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Flammable liquids, n.o.s. (Petroleum distillates)

Department of Transportation (DOT) Hazard Classes : 3

Hazard labels (DOT) :



Packing group (DOT) : III

14.3. Additional information

Other information : No supplementary information available.

Special transport precautions : Do not handle until all safety precautions have been read and understood.

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

Benzene, 1,2,4-trimethyl- (95-63-6)

Listed on United States SARA Section 313

SARA Section 313 - Emission Reporting	1.0 %
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Cumene (98-82-8)

Listed on United States SARA Section 313

EPA TSCA Regulatory Flag	T - T - indicates a substance that is the subject of a Section 4 test rule under TSCA.
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SARA Section 313 - Emission Reporting	1.0 %
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15.2. US State regulations

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State or local regulations	This product contains a chemical known to the State of California to cause cancer.
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SECTION 16: Other information

Indication of changes : None.

Date of issue : 10/01/2014

Other information : None.

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VOLATILE FREE, INC.:

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**These materials are bound in liquid/paint and are not airborne or in dust form. SECTION 4: First aid measures

4.1. Description of first aid measures

- | | |
|---------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| First-aid measures after inhalation | : If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell. |
| First-aid measures after skin contact | : In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash clothing before reuse. Call a physician if irritation develops and persists. |
| First-aid measures after eye contact | : In case of contact, immediately flush eyes with plenty of water. Remove contact lenses, if worn. If irritation persists, get medical attention. |
| First-aid measures after ingestion | : If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical advice/attention if you feel unwell. |

4.2. Most important symptoms and effects, both acute and delayed

- | | |
|--------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| Symptoms/injuries after inhalation | : May cause respiratory tract irritation. |
| Symptoms/injuries after skin contact | : Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin. May cause sensitization by skin contact. |
| Symptoms/injuries after eye contact | : May cause eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with possible redness and swelling. |
| Symptoms/injuries after ingestion | : May be harmful if swallowed. May cause stomach distress, nausea or vomiting. |

4.3. Indication of any immediate medical attention and special treatment needed

Symptoms may not appear immediately. In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

SECTION 5: Firefighting measures

5.1. Extinguishing media

- | | |
|--------------------------------|-----------------------------------|
| Suitable extinguishing media | : Treat for surrounding material. |
| Unsuitable extinguishing media | : None known. |

5.2. Special hazards arising from the substance or mixture

- | | |
|-------------|---------------------------------------------------------------------------------|
| Fire hazard | : Products of combustion may include, and are not limited to: oxides of carbon. |
|-------------|---------------------------------------------------------------------------------|

5.3. Advice for firefighters

- | | |
|--------------------------------|--------------------------------------------------------------------------------------------------------------------|
| Protection during firefighting | : Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA). |
|--------------------------------|--------------------------------------------------------------------------------------------------------------------|

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- | | |
|------------------|--------------------------------------------------------------------------------------------------------------------------------------|
| General measures | : Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. |
|------------------|--------------------------------------------------------------------------------------------------------------------------------------|

6.2. Methods and material for containment and cleaning up

- | | |
|-------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| For containment | : Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in a suitable container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE). |
| Methods for cleaning up | : Scoop up material and place in a disposal container. Provide ventilation. |

6.3. Reference to other sections

See section 8 for further information on protective clothing and equipment and section 13 for advice on waste disposal.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- | | |
|-------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Precautions for safe handling | : Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not swallow. Handle and open container with care. When using do not eat, drink or smoke. |
| Hygiene measures | : Launder contaminated clothing before reuse. Wash hands before eating, drinking, or smoking. |

7.2. Conditions for safe storage, including any incompatibilities

- | | |
|--------------------|----------------------------------------------------------------------------------------------------|
| Storage conditions | : Keep out of the reach of children. Keep container tightly closed and in a well-ventilated place. |
|--------------------|----------------------------------------------------------------------------------------------------|

7.3. Specific end use(s)

Not available.

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Limestone (1317-65-3)		
USA ACGIH	ACGIH TWA	10 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (total); 5 mg/m ³ (resp)
Bisphenol A-epichlorohydrin polymer (25068-38-6)		
USA ACGIH	ACGIH TWA	Not available.
USA OSHA	OSHA PEL (TWA) (mg/m ³)	Not available.
Quartz (14808-60-7)		
USA ACGIH	ACGIH TWA (mg/m ³)	0.025 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	((10 mg/m ³)/(%SiO ₂ +2) (resp)); ((30 mg/m ³)/(%SiO ₂ +2) (total)); ((250)/(%SiO ₂ +5) mppcf (resp))
Iron oxide (Fe2O3) (1309-37-1)		
USA ACGIH	ACGIH TWA (mg/m ³)	5 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	10 mg/m ³
Alkyl (C12-14) glycidyl ether (68609-97-2)		
USA ACGIH	ACGIH TWA (mg/m ³)	Not available.
USA OSHA	OSHA PEL (TWA) (mg/m ³)	Not available.
Titanium dioxide (13463-67-7)		
USA ACGIH	ACGIH TWA (mg/m ³)	10 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³

8.2. Exposure controls

Appropriate engineering controls	: Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapor, etc.) below recommended exposure limits.
Personal protective equipment	: Avoid all unnecessary exposure.
Hand protection	: Wear chemically resistant protective gloves.
Eye protection	: Safety glasses or goggles are recommended when using product.
Skin and body protection	: Wear suitable protective clothing.
Respiratory protection	: In case of insufficient ventilation, wear suitable respiratory equipment. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Environmental exposure controls	: Maintain levels below Community environmental protection thresholds.
Other information	: Do not eat, smoke or drink where material is handled, processed or stored. Wash hands carefully before eating or smoking. Handle according to established industrial hygiene and safety practices.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid.
Appearance	: Viscous liquid.
Color	: Salmon.
Odor	: Faint sweet.
Odor threshold	: No data available.
pH	: No data available.
Relative evaporation rate (butylacetate=1)	: No data available.
Melting point	: No data available.
Freezing point	: No data available.
Boiling point	: No data available.
Flash point	: > 93 °C (200 °F)

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Auto-ignition temperature	: No data available.
Decomposition temperature	: No data available.
Flammability (solid, gas)	: Not flammable.
Vapor pressure	: No data available.
Relative vapor density at 20 °C	: No data available.
Relative density	: 1.47
Solubility	: No data available.
Log Pow	: No data available.
Log Kow	: No data available.
Viscosity, kinematic	: No data available.
Viscosity, dynamic	: 2000 - 4000 cP
Explosive properties	: No data available.
Oxidising properties	: No data available.
Explosive limits	: No data available.

9.2. Other information

No additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reaction known under conditions of normal use.

10.2. Chemical stability

Stable under normal storage conditions.

10.3. Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid

Heat.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

May include, and are not limited to: oxides of carbon.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

VFI-11 A side	
LD50 oral rat	> 2000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
LC50 inhalation rat	Not available.
Limestone (1317-65-3)	
LD50 oral rat	6450 mg/kg
Bisphenol A-epichlorohydrin polymer (25068-38-6)	
LD50 oral rat	13600 mg/kg
LD50 dermal rabbit	> 20 mL/kg
Quartz (14808-60-7)	
LD50 oral rat	500 mg/kg
Iron oxide (Fe2O3) (1309-37-1)	
LD50 oral rat	> 10000 mg/kg
Alkyl (C12-14) glycidyl ether (68609-97-2)	
LD50 oral rat	17100 mg/kg

VFI-11 A side

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

Titanium dioxide (13463-67-7)	
LD50 oral rat	> 10000 mg/kg
LD50 dermal rabbit	> 10000 mg/kg

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Based on available data, the classification criteria are not met.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Based on available data, the classification criteria are not met.
Carcinogenicity	: Based on available data, the classification criteria are not met.

Quartz (14808-60-7)	
IARC group	1 - Carcinogenic to humans
National Toxicity Program (NTP) Status	2 - Known Human Carcinogens

Iron oxide (Fe2O3) (1309-37-1)	
IARC group	3 - Not classifiable

Titanium dioxide (13463-67-7)	
IARC group	2B - Possibly carcinogenic to humans

Reproductive toxicity	: Based on available data, the classification criteria are not met.
Specific target organ toxicity (single exposure)	: Based on available data, the classification criteria are not met.
Specific target organ toxicity (repeated exposure)	: Based on available data, the classification criteria are not met.
Aspiration hazard	: Based on available data, the classification criteria are not met.
Symptoms/injuries after inhalation	: May cause respiratory tract irritation.
Symptoms/injuries after skin contact	: Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin. May cause sensitization by skin contact.
Symptoms/injuries after eye contact	: May cause eye irritation. Symptoms may include discomfort or pain, excess blinking and tear production, with possible redness and swelling.
Symptoms/injuries after ingestion	: May be harmful if swallowed. May cause stomach distress, nausea or vomiting.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: May cause long-term adverse effects in the aquatic environment.
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12.2. Persistence and degradability

VFI-11 A side	
Persistence and degradability	Not established.

12.3. Bioaccumulative potential

VFI-11 A side	
Bioaccumulative potential	Not established.

12.4. Mobility in soil

No additional information available.

12.5. Other adverse effects

Effect on ozone layer	: No additional information available.
Effect on the global warming	: No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations	: This material must be disposed of in accordance with all local, state, provincial, and federal regulations. The generation of waste should be avoided or minimized wherever possible.
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SECTION 14: Transport information

In accordance with DOT

14.1. UN number

Not regulated for transport.

VFI-11 A side

Safety Data Sheet

according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012.

14.2. UN proper shipping name

Not applicable.

14.3. Additional information

- Other information : No supplementary information available.
- Special transport precautions : Do not handle until all safety precautions have been read and understood.

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

Alkyl (C12-14) glycidyl ether (68609-97-2)

EPA TSCA Regulatory Flag T - T - indicates a substance that is the subject of a Section 4 test rule under TSCA.

15.2. US State regulations

VFI-11 A side

State or local regulations	This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.
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SECTION 16: Other information

- Indication of changes : None.
- Date of issue : 10/01/2014
- Other information : None.

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